

SPARE PARTS LIST

MODEL NO. HP1631

ITEM	PART NO.	DESCRIPTION	QTY	NOTE
001	192692-0	KEYLESS DRILL CHUCK /HP1621/HP1621F	1	
002	417630-4	GRIP BASE /HR2440/HR2450/HR2440F/HR2450F	1	
003	153503-4	GRIP 36 COMPLETE /MT811K/HP1631K/HP1630K	1	
004	265495-6	HEX.BOLT M8 X 10 /MT811K/HP1631K/HP1630K	1	
005	345280-4	HEX.WASHER /HR2440/HR2450/HR2440F/HR2020	1	
006	266361-0	TAPPING SCREW 4X30 /9555NB/9556NB/9558NB	3	
007	450619-9	GEAR HOUSING /HP1630K/HP1631K	1	
008	324223-9	SPINDLE /MT811K/HP1631K/HP1631K/	1	
009	233330-6	COMPRESSION SPRING 16 /MT811K/HP1631K/	1	
010	211241-5	BALL BEARING /MT811K/MT600/MT601/HP1631K	1	
011	257246-1	RING 19 /MT811K/HP1631K/HP1630K	1	
012	962153-2	RETAINING RING R-35/HP2033/MT811K/HP1631	1	
013	257173-2	RING 12 /5606B/5806B/BSS610/HP1630K	1	
014	226589-2	HELICAL GEAR 37 /MT813K/HP1631K/HP1630K	1	
015	233938-6	RING SPRING 12/HP1631K/HP1630K	1	
016	216001-0	STEEL BALL 3.5 /HP2040/HP2041/MT811K	1	
017	256251-5	PIN 4 /HP1500/HP2033/8451K/HP2040/HP2041	1	
018	424112-9	SEAL RING /HP1630K/HP1631K	1	
019	158676-8	GEAR HOUSING COVER COMPLETE	1	
020	417819-4	CHANGE LEVER /MT811K/HP1631K/HP1630K	1	
021	450621-2	LEVER CASE /HP1630K/HP1631K	1	
022	345944-0	CHANGE PLATE /HP1630K/HP1631K	1	
023	211031-6	BALL BEARING 608LLB	1	
024	241869-5	FAN 55 /JR180DWA/5621DWFE/BSS610/HP1630K	1	
025	515309-2	ARMATURE ASSY /HP1630K/HP1631K	1	
		INC. 23,24,26,27		
026	681636-0	INSULATION WASHER /HR2440/HR2450/4340T	1	
027	211021-9	BALL BEARING 607LLB/HR2450/4340T/4351FCT	1	
028	421808-3	RUBBER RING 19/MT951/MT953/HP1631K/	1	
029	450620-4	BAFFLE PLATE /HP1630K/HP1631K	1	
030	266415-3	TAPPING SCREW 4 X 55 /HR2230X/HP1631K/	2	
031	344871-8	RETAINER /GD0800C/GD0810C/9563C/9564C	2	
032	417237-6	INSULATION WASHER /GD0800C/9563C/9564C	2	
033	626604-6	FIELD /HP1630K/HP1631K	1	
034	450617-3	MOTOR HOUSING /HP1630K/HP1631K	1	
035	865373-6	HP1631 NAME PLATE	1	
036	158677-6	HANDLE COVER COMPLETE /HP1630K/HP1631K	1	
037	266326-2	TAPPING SCREW 4X18 /MT240/9556PB/HR4002	4	
038	643563-9	BRUSH HOLDER/MT603/6411/6413/HP1630K/	2	
039	191998-3	CARBON BRUSH CB-85	1	
040	645200-1	NOISE SUPPRESSOR /9077S/9526B/9528B/2703	1	
041	650586-0	SWITCH DGQ-1104H /6413/HP1630K/HP1631K	1	
042	266326-2	TAPPING SCREW 4X18 /MT240/9556PB/HR4002	2	
043	687140-7	STRAIN RELIEF /MT240/MT190 /HR4002/6411	1	
044	682504-0	CORD GUARD 10-85/KP0810/6411/6413/	1	
045	666415-7	POWER CORD 2M /HEAVY DUTY MCC/GA9030	1	
A01	824811-7	PLASTIC CARRYING CASE	1	

SERVICE DRAWING

MODEL NO. HP1631

